

## COIL-4L Fitting Instructions

If you are using this on our mounting kit COIL-4-MNT-02K, the mounting is designed to suit a range of coils and you will need to modify the COIL-4L as per instructions below.



1. The coil has 4 bolt holes. If you turn the coil over so you are looking at the underneath. You have two holes with metal inserts and two with a raised shoulder.

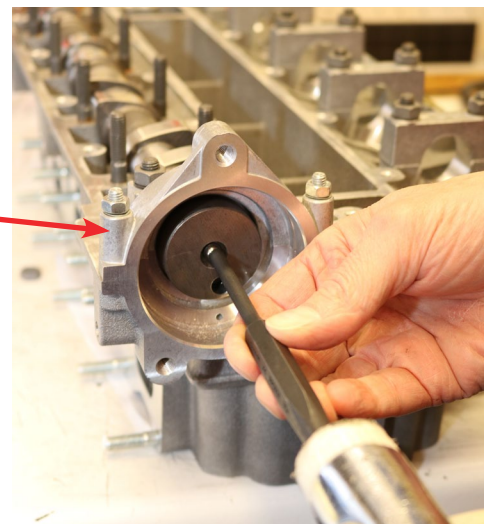


2. Drill out the two holes with the raised shoulder using an 8mm drill and just cut off the remaining raised shoulder with a Stanley knife so it is flat.

3. The cap head bolts supplied cover the holes. This will not affect the coils performance in anyway.



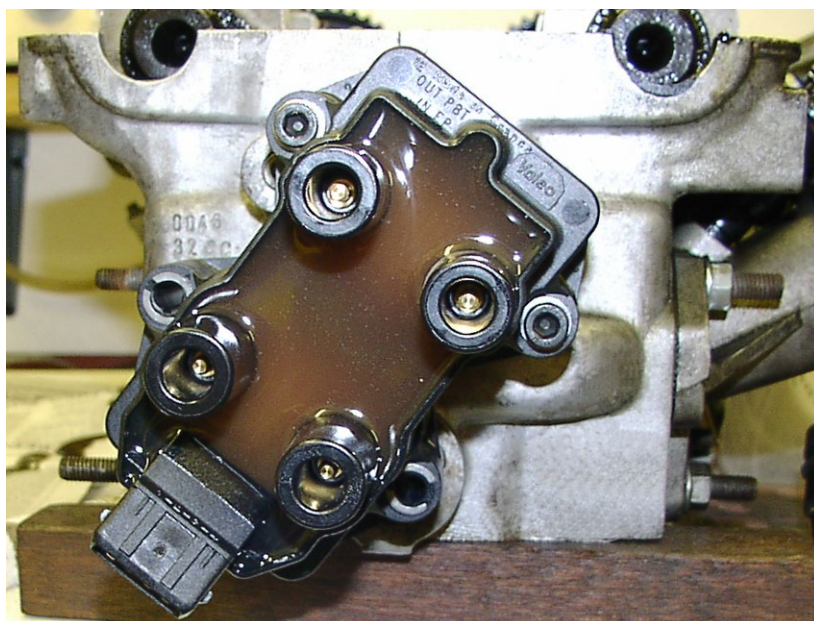
The ball bearing is used to plug the exhaust cam, the standard GM exhaust camshaft is designed to accept this. See picture



COIL-4L shown fitted to a 2.0L XE cylinder head using our coil mounting kit COIL-4-MNT-02K.

When fitting the COIL-4L on to a 1.6L Vauxhall cylinder head, it should bolt directly to the head as shown in the picture below.


Please note the picture shows our COIL-4 coil pack, but the fitting is the same.



***Please be aware that Technical Support involving our Technicians is chargeable***

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